



ELECTRIC MOTOR REPLACEMENT.

TO REPLACE THOSE WITH SMALL BEARING B1684 IN 15300614

[MOTOR VARIANT IS GENERALLY UNINSULATED USUALLY SUPPLIED IN SPLINED FORM BUT SOME WERE USED /SUPPLIED INSULATED WITH KEYWAY. THERE IS NO PHYSICAL OR PERFORMANCE DIFFERENCE IN MOTOR EXCEPT IT HAS A SPLINE OR KEYWAY.

1. SEND OUT STANDARD MOTOR PLUS 15003462 [KEYWAY ADAPTOR] AND INFORM CUSTOMER TO LEAVE OFF CIRCLIP B2343 WHEN REFITTING MOTOR
2. SUPPLY MOTOR WITH MODIFIED ARMATURE FOR SECOND CIRCLIP GROOVE [TO ACCOMMODATE CIRCLIP B2343] AND 15003462 KEYWAY ADAPTOR.
3. SEND OUT MOTOR SUB-ASSY CONSISTING OF MOTOR B3175 OR 6, CONNECTION TUBE [TO REPLACE 15300614], KEYWAY ADAPTOR [NOT 15003462], B1696, B6145, B6146



NOTE

1. THE ABOVE RETROFIT MOTORS TO BE SUPPLIED WILL BE B3175 - 12V AND B3176 - 24V. THESE CAN BE FITTED AS STATED ABOVE TO EITHER 18000296-297 OR IN PLACE OF 18300076/77 OR 18300074 TO 77

A.W. 2000-3000 MK. 1

LEWMAR - ENGINEERING EXCELLENCE

RETROFIT ELECTRIC MOTORS

LEWMAR

DRN	R.H.
DATE	05.03.91
SCALE	1 : 1
PROPOSAL No	WSK 4905/7